



## **P2400 Soccer Goals**

### **Assembly Instructions**

**Dimensions (Inside)**      8' Height (above ground) x 24' Width

**Ground sleeves**              2' deep sleeve

Ground sleeve should be cemented in place

**The following are general recommendations for installation of the ground sleeve. These instructions do not take into account frost heaves that may occur in cold climates. Depending on your application, soil conditions and climate you may have to adjust to suit.**

- 1.) Hole center to hole center between ground sleeves is 292.5"
- 2.) Hole should be approx. 30" deep. Fill bottom 6" of hole with drainage gravel. Diameter of hole approx. 10" - 12". Wider if soil is soft.
- 3.) Place ground sleeve in hole with bolt facing the back of the field and the top flush with ground level.
- 4.) Cement in place, leaving the top 4" – 6" to fill with sand to leave bolt accessible and allowing grass to grow around sleeve.
- 5.) Assemble Soccer Goal on ground laying down. 2 People should be able to easily lift goal and drop into sleeves.
- 6.) If you have the combination Rugby or Football uprights, assemble the upper portion of goal after lower portion has been installed in sleeves. Will need two 8' – 10' step ladders.

**Please do not hesitate to call if you experience any problems.**

**Ph. 888 726 7627 Ext.1**

**Email:sales@scoremaster.com**

**Fax 250 655 4334**

**Website:www.scoremaster.com**