



## **P2400PRO Soccer Goals**

### **Assembly Instructions**

**Dimensions (Inside)**      8' Height (above ground) x 24' Width

**Ground sleeves**            2' deep sleeve

Ground sleeve should be cemented in place

**The following are general recommendations for installation of the ground sleeve. These instructions do not take into account frost heaves that may occur in cold climates. Depending on your application, soil conditions and climate you may have to adjust to suit.**

- 1.) Hole center to hole center between ground sleeves is 292.5"
- 2.) Hole should be approx. 30" deep. Fill bottom 6" of hole with drainage gravel. Diameter of hole approx. 10" - 12". Wider if soil is soft.
- 3.) Place ground sleeve in hole with bolt facing the back of the field and the top flush with ground level.
- 4.) Cement in place, leaving the top 4" – 6" to fill with sand to leave bolt accessible and allowing grass to grow around sleeve.
- 5.) Assemble Soccer Goal on ground laying down. 2 People should be able to easily lift goal and drop into sleeves.
- 6.) If you have the PRO Stanchions, they are to be located 108" behind goal and 314" from hole center to center. Install sleeves flush or slightly below surface.

**Please do not hesitate to call if you experience any problems.**

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