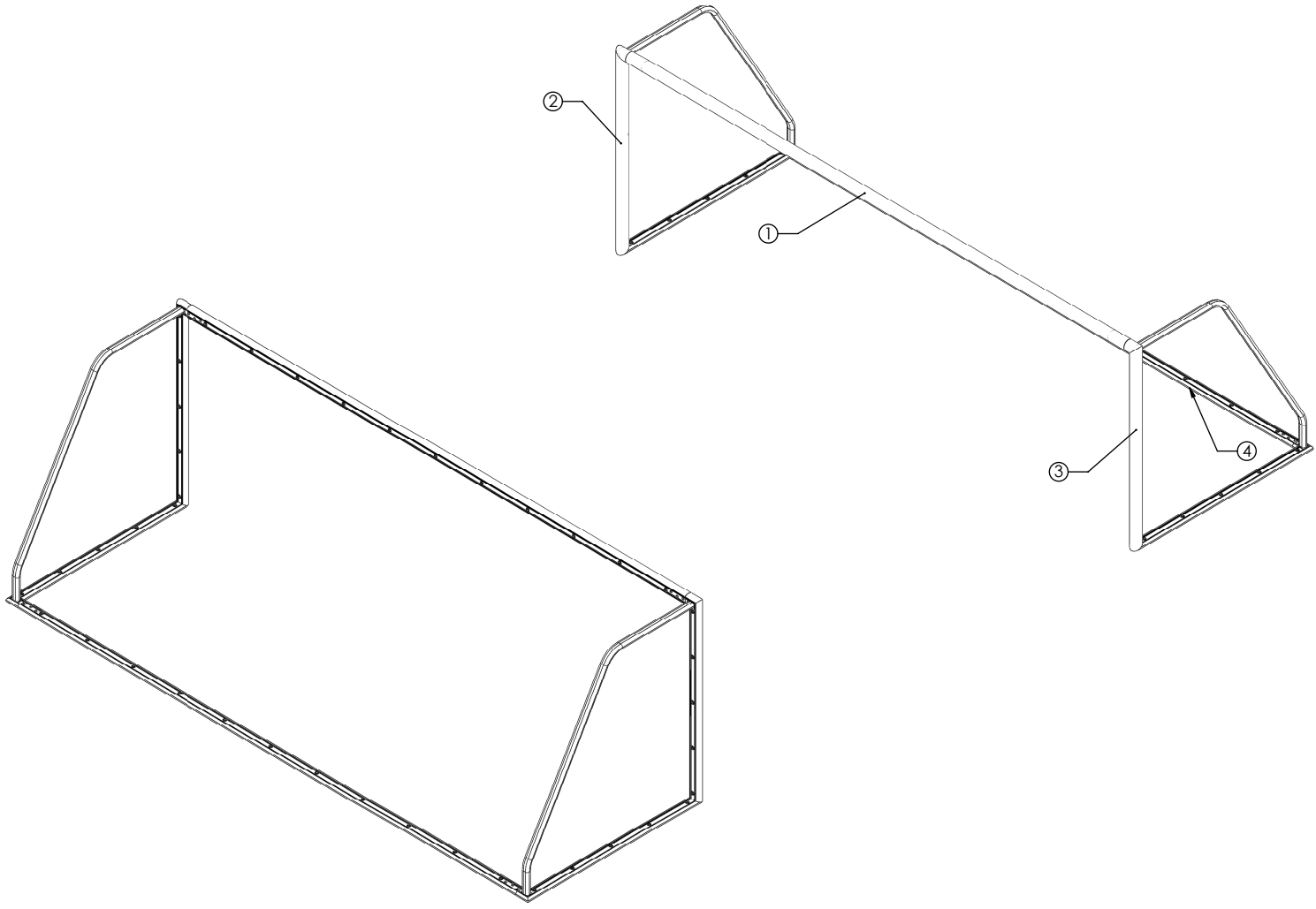


ITEM	QTY	PART NO.	DESCRIPTION	MATERIAL ID
1	2	SM-CB-DM21	DM2100 Crossbar Assembly	ASSEMBLY
2	2	SM-GE-DM21-RS	DM2100 Goal End RS	ASSEMBLY
3	2	SM-GE-DM21-LS	DM2100 Goal End LS	ASSEMBLY
4	2	SM-RCB21	DM2100 Rear Cross Bar	D-TUB-2INX249
5	1	SM-PARTSBOX-DM12-24	SM-PARTSBOX-DM12-24	ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	ISSUED FOR CONSTRUCTION	23/08/2011	EP



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STANDARD FINISH 125
BREAK SHARP EDGES
DE-BURR HOLES

DIMENSIONS IN (mm)

UNSPECIFIED TOLERANCES:
X = ± 0.5
X.X = ± 0.25
X.XX = ± 0.1
X.XXX = ± 0.02

ANGLES ±0.5° OR AS NOTED

APPROVALS	DATE (MM/DD/YY)	MATERIAL
		ASSEMBLY
DRAWN ---	--/--	FINISH NONE
CHECKED ---	--/--	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING

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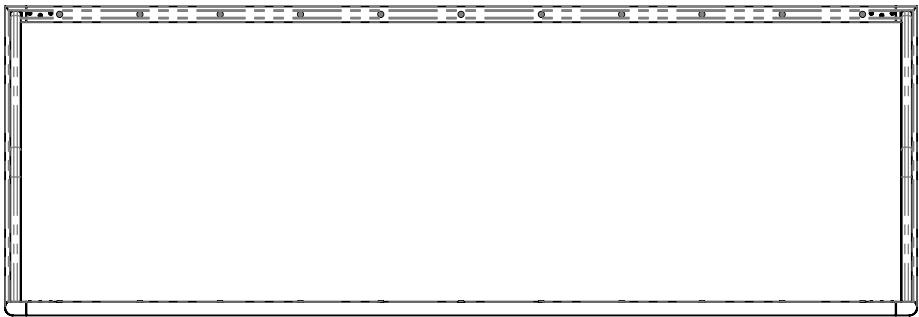
THE ULTIMATE ALUMINUM SPORTS GOAL

P2100 SOCCER GOAL SET

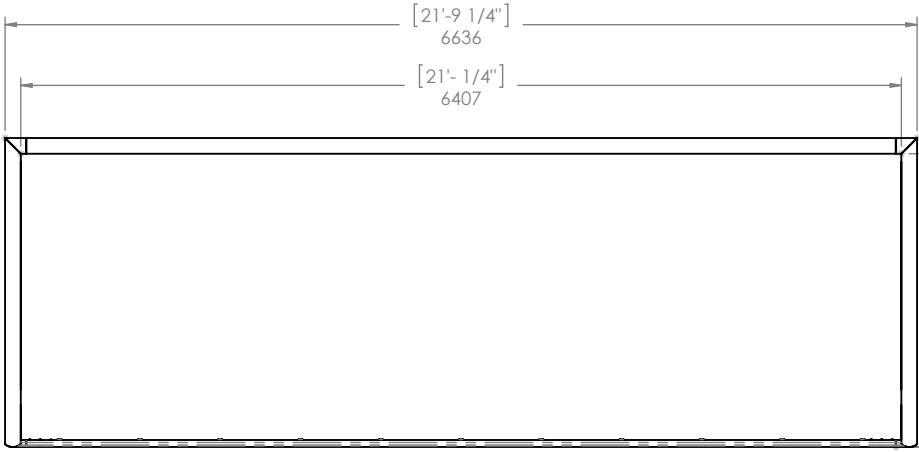
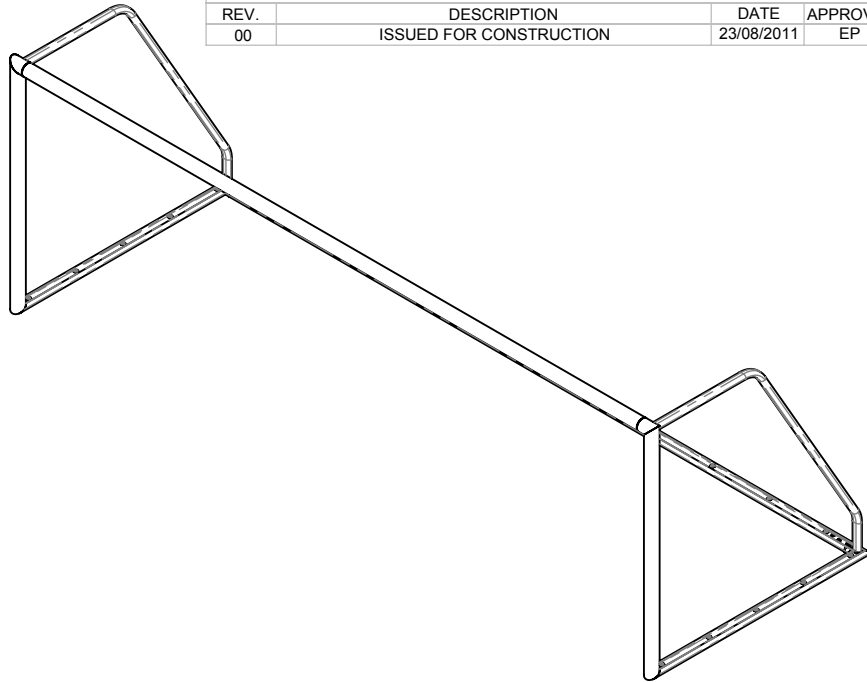
PROCESS BOM DWG. NO. SM-DM2100-AL

SHEET SIZE: A SCALE: 1:60 REV.: 00 SHEET: 1 OF 2

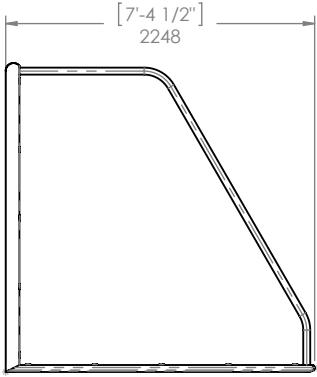
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	ISSUED FOR CONSTRUCTION	23/08/2011	EP



TOP



FRONT



SIDE

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ANGLES ±0.5° OR AS NOTED

APPROVALS	DATE (MM/DD/YY)	MATERIAL
DRAWN ---	---/---/---	ASSEMBLY
CHECKED ---	---/---/---	FINISH NONE

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THE ULTIMATE ALUMINUM SPORTS GOAL

P2100 SOCCER GOAL SET

SHEET SIZE: A SCALE: 1:55 REV.: 00 SHEET: 2 OF 2