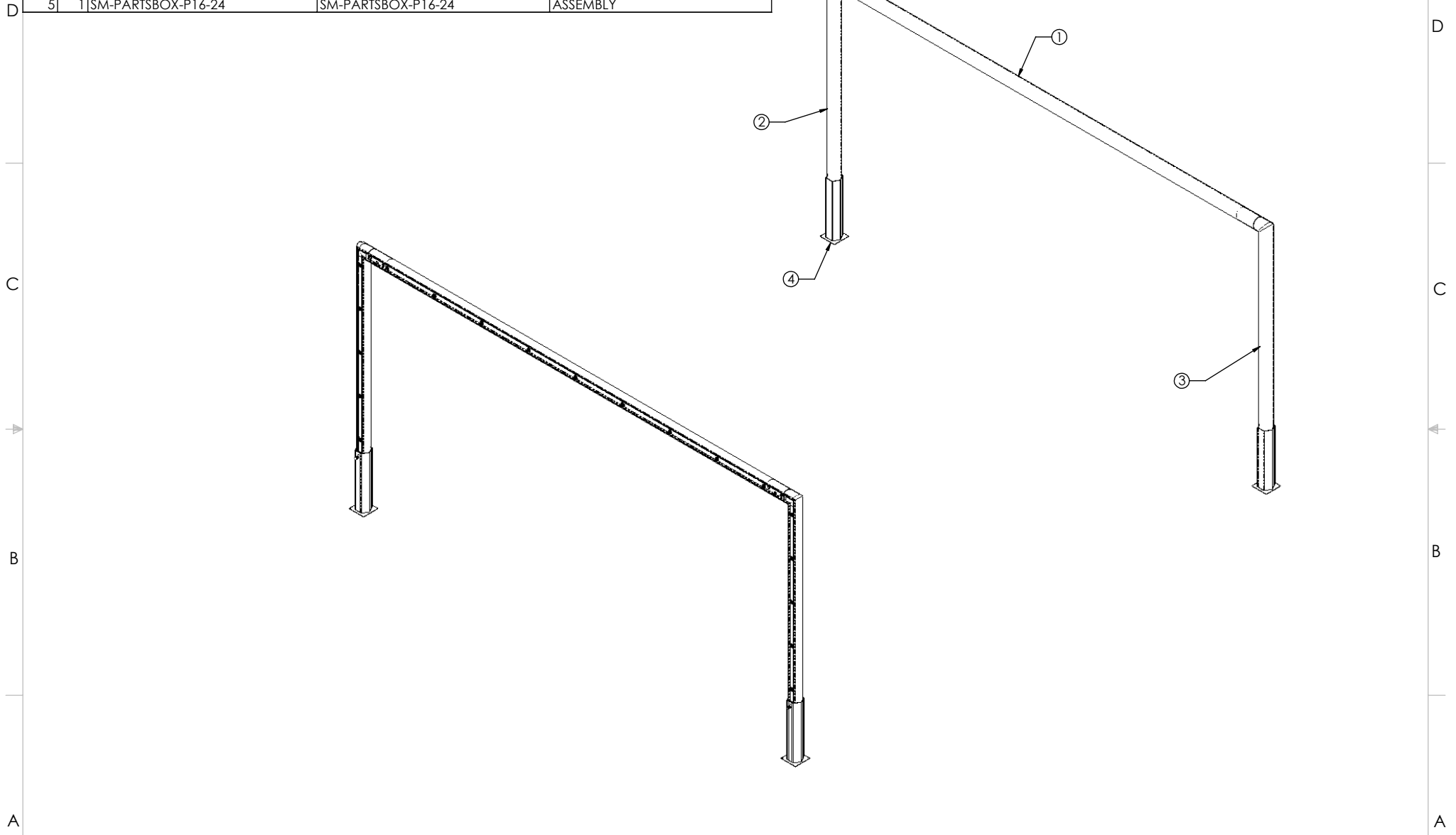


ITEM	QTY	PART NO.	DESCRIPTION	MATERIAL ID
1	2	SM-CB-DM16	DM1600 Cross Bar	ASSEMBLY
2	2	SM-UP-WC-P12-18-RS	P1200-1800 Upright With Corner RS	ASSEMBLY
3	2	SM-UP-WC-P12-18-LS	P1200-1800 Upright With Corner LS	ASSEMBLY
4	1	SM-GS-PKG	Ground Sleeve Package	ASSEMBLY
5	1	SM-PARTSBOX-P16-24	SM-PARTSBOX-P16-24	ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	ISSUED FOR CONSTRUCTION	12/05/2007	BS



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STANDARD FINISH 125
BREAK SHARP EDGES
DE-BURR HOLES

DIMENSIONS IN (mm)

UNSPECIFIED TOLERANCES:
 X = ± 0.5
 XX = ± 0.25
 XXX = ± 0.1
 XXXX = ± 0.02

ANGLES ±0.5° OR AS NOTED

APPROVALS	DATE (MM/DD/YY)	MATERIAL
		ASSEMBLY
DRAWN ---	--/--	FINISH NONE
CHECKED ---	--/--	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING

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1-888-726-7627



THE ULTIMATE ALUMINUM SPORTS GOAL

P1600 SOCCER GOAL SET

PROCESS BOM DWG. NO. SM-P1600

SHEET SIZE: A SCALE: 1:45 REV.: 00 SHEET: 1 OF 1