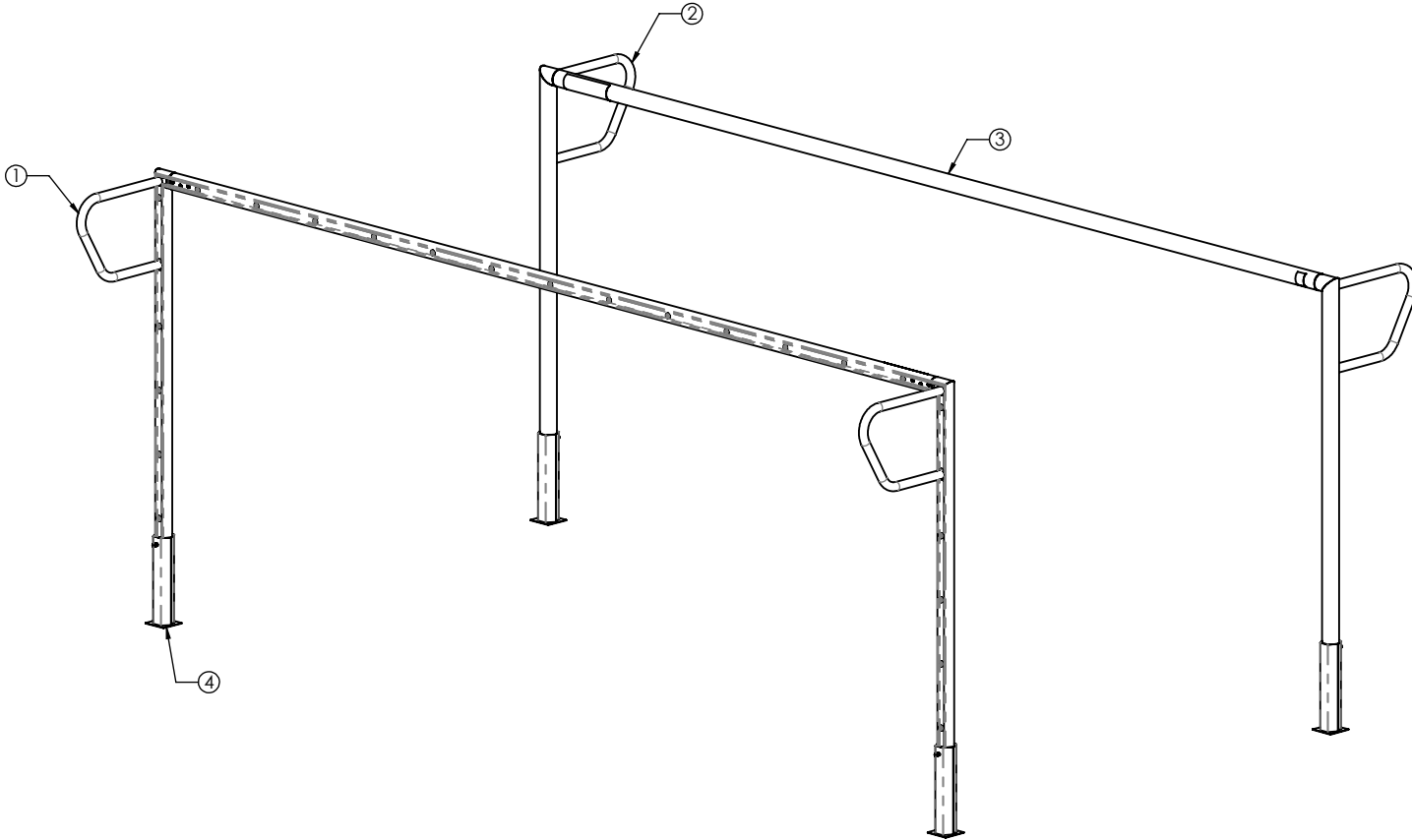


ITEM	QTY	PART NO.	DESCRIPTION	MATERIAL ID
1	2	SM-UP-WC-P24-NR-LS	P2400 NR Upright - Left Side	ASSEMBLY
2	2	SM-UP-WC-P24-NR-RS	P2400 NR Upright - Right Side	ASSEMBLY
3	2	SM-CB-DM24	DM2400 Crossbar Assembly	ASSEMBLY
4	1	SM-GS-PKG	Ground Sleeve Package	ASSEMBLY
5	1	SM-PARTSBOX-P16-24	SM-PARTSBOX-P16-24	ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	ISSUED FOR CONSTRUCTION	10/01/2008	BK



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STANDARD FINISH 125
BREAK SHARP EDGES
DE-BURR HOLES

DIMENSIONS IN (mm)
UNSPECIFIED TOLERANCES:
X = ± 0.5
X.X = ± 0.25
X.XX = ± 0.1
X.XXX = ± 0.02
ANGLES ± 0.5° OR AS NOTED

APPROVALS	DATE (MM/DD/YY)	MATERIAL
DRAWN ---	--/--	ASSEMBLY
CHECKED ---	--/--	FINISH NONE

CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE
DO NOT SCALE DRAWING

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V8L 5Y1
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1-888-726-7627

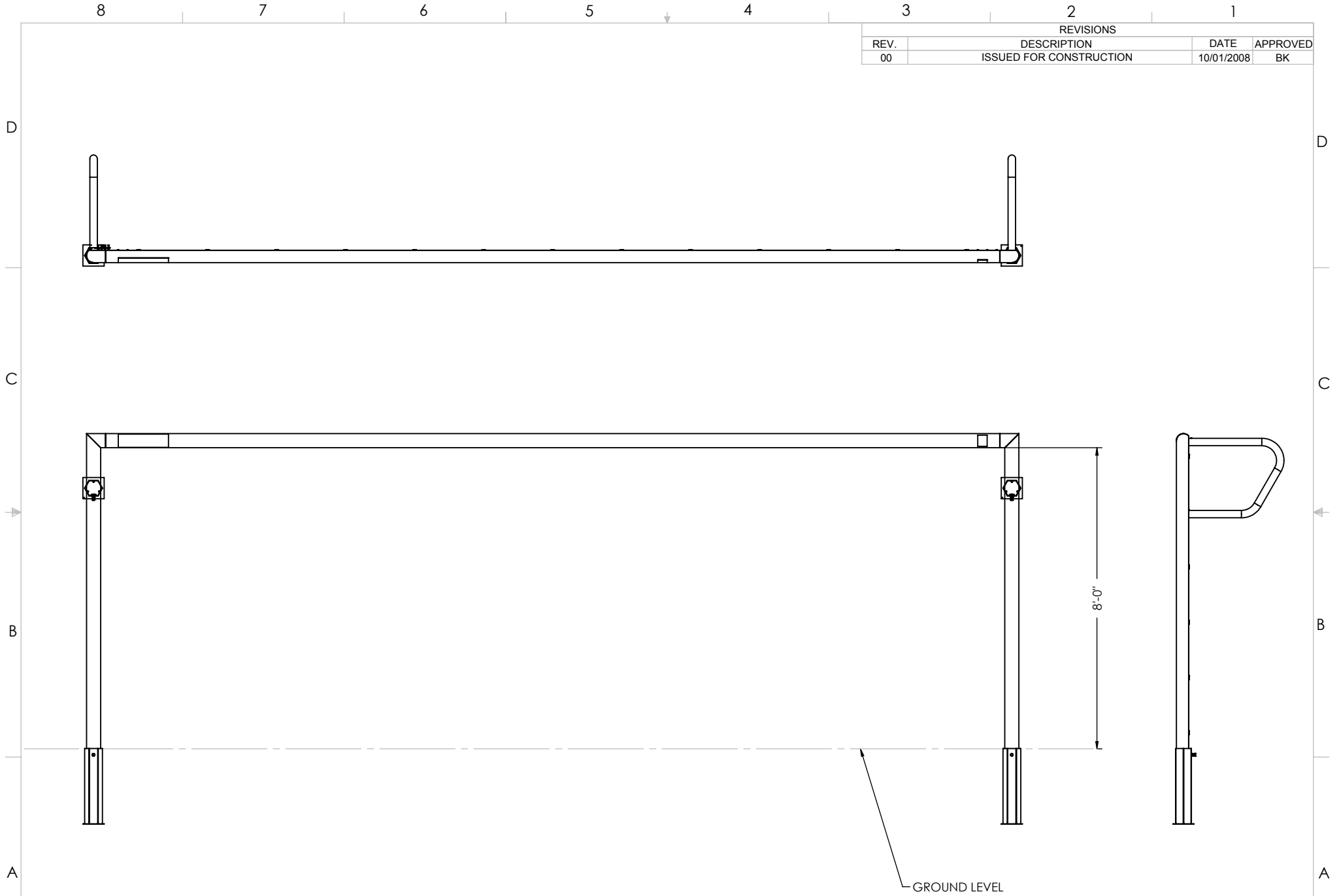


THE ULTIMATE ALUMINUM SPORTS GOAL
P2400 Soccer Goal Set w/Net Racks

PROCESS BOM DWG. NO. SM-P2400-NR

SHEET SIZE: A SCALE: 1:50 REV.: 00 SHEET: 1 OF 2

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	ISSUED FOR CONSTRUCTION	10/01/2008	BK



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STANDARD FINISH 1.25
BREAK SHARP EDGES
DE-BURR HOLES

DIMENSIONS IN (INCH)
UNSPECIFIED TOLERANCES:
X.X = ± 0.025
X.XX = ± 0.01
X.XXX = ± 0.003
X.XXXX = ± 0.0005
FRACTIONS ± 1/32" OR AS NOTED
ANGLES ± 0.5° OR AS NOTED

APPROVALS	DATE (MM/DD/YY)	MATERIAL
---	--/--	ASSEMBLY
---	--/--	FINISH
---	--/--	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING

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PROCESS
GA



DWG. NO.
SM-P2400-NR

THE ULTIMATE ALUMINUM SPORTS GOAL
P2400 Soccer Goal Set w/Net Racks

SHEET SIZE: A	SCALE: 1:40	REV.: 00	SHEET: 2 OF 2
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