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Scoremaster Safety Instructions

T H E U L T I M A T E A L U M I N U M S P O R T S G O A L S



1. Safety

1.1.1

Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.

1.1.2

Ensure safety/warning labels are clearly visible (placed on underside of crossbar and on sides of the down-posts at eye level. Replace safety/warning labels which are illegible or missing.

1.2

Securely anchor or counterweight movable soccer goals at ALL times. See section 2 for anchoring, securing, and counterweighting instructions for Scoremaster movable goals.

1.3

Always instruct players, managers, coaches, trainers, teachers, maintenance and all other personnel who might come into contact with the goal on the safe handling of and potential dangers associated with movable soccer goals.

1.4

Always exercise extreme caution when moving goals and allow adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized and trained personnel.

1.5

NEVER allow anyone to climb on the net or goal framework.

1.6

Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.

1.7

Remove nets when goals are not in use.

1.8

When goals are unattended they shall be secured from overturning by one of the following methods: anchor or chain one goal to another, a nearby fence post, dugout, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.



2. Anchoring, Securing, and Counterweighting

2.1

Secure the goal in place (preferably at the rear of the goal) making sure the anchors are clearly visible. It is imperative that all movable soccer goals are always anchored properly through the use of either weights or staking.

The number and type of anchors to be used will depend on a number of factors, such as types of playing surface, soil type, soil moisture content, and total goal weight.

For soccer goal frame terminology refer to figure 1.

2.1.1 Ground Auger Style Anchor

Figure 2 shows the proper method of anchoring a goal where the playing surface is able to be penetrated with the ground auger. A minimum of two ground augers are to be used per goal.

2.1.2 Semipermanent Style Anchor

Figure 3 shows the preferred method of anchoring a goal. The semipermanent anchor sleeve is set in a concrete base below the playing surface of the field. The rear ground shoe is then anchored to the sleeve.

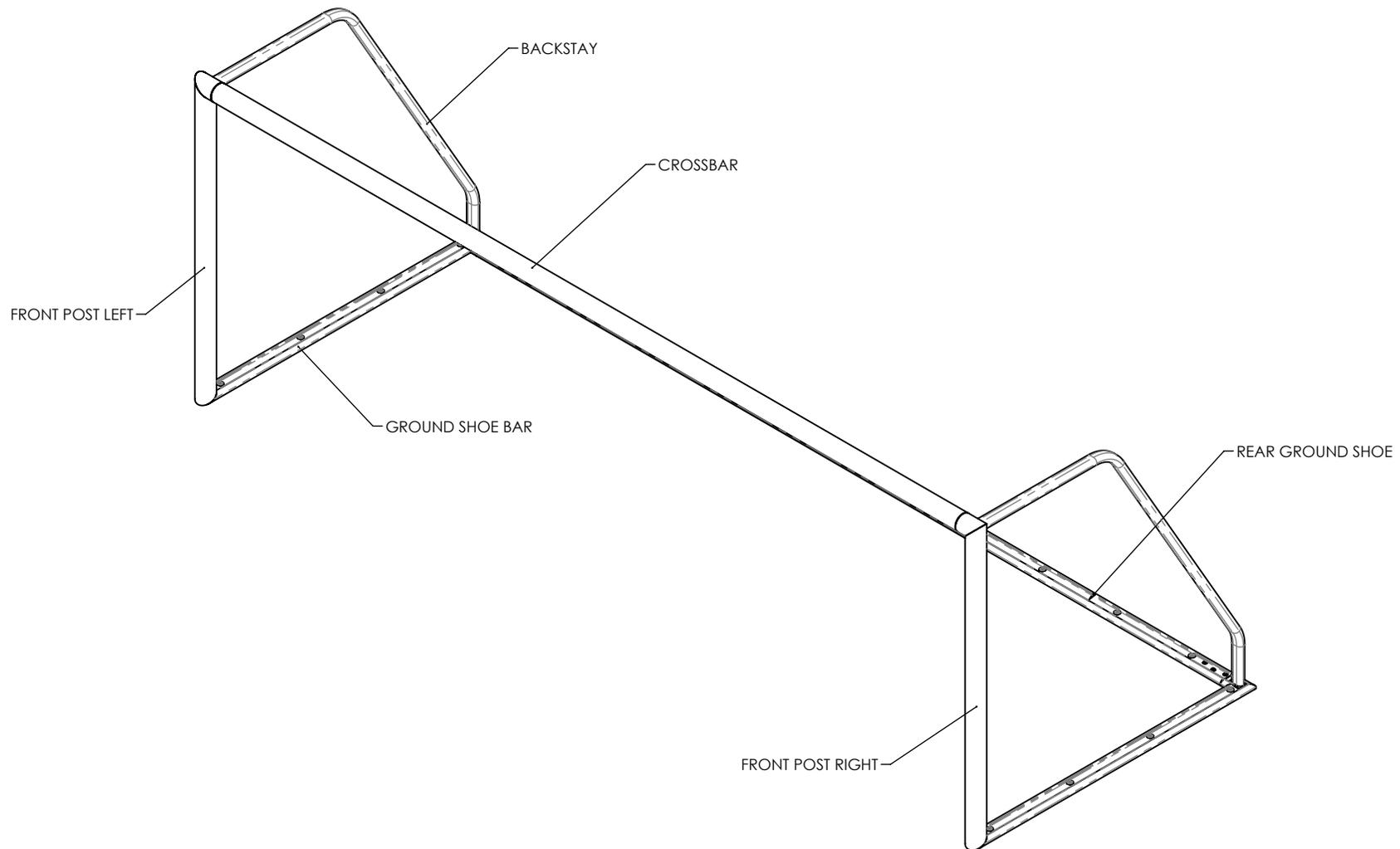
2.1.3 Sandbag/Counterweight Style Anchor

Figure 4 shows the proper method of anchoring a goal when used on a field surface where the peg or semipermanent style is not an option.

3. Storage

3.1

Fully disassemble goals for seasonal storage.



**FIGURE 1
TERMINOLOGY**



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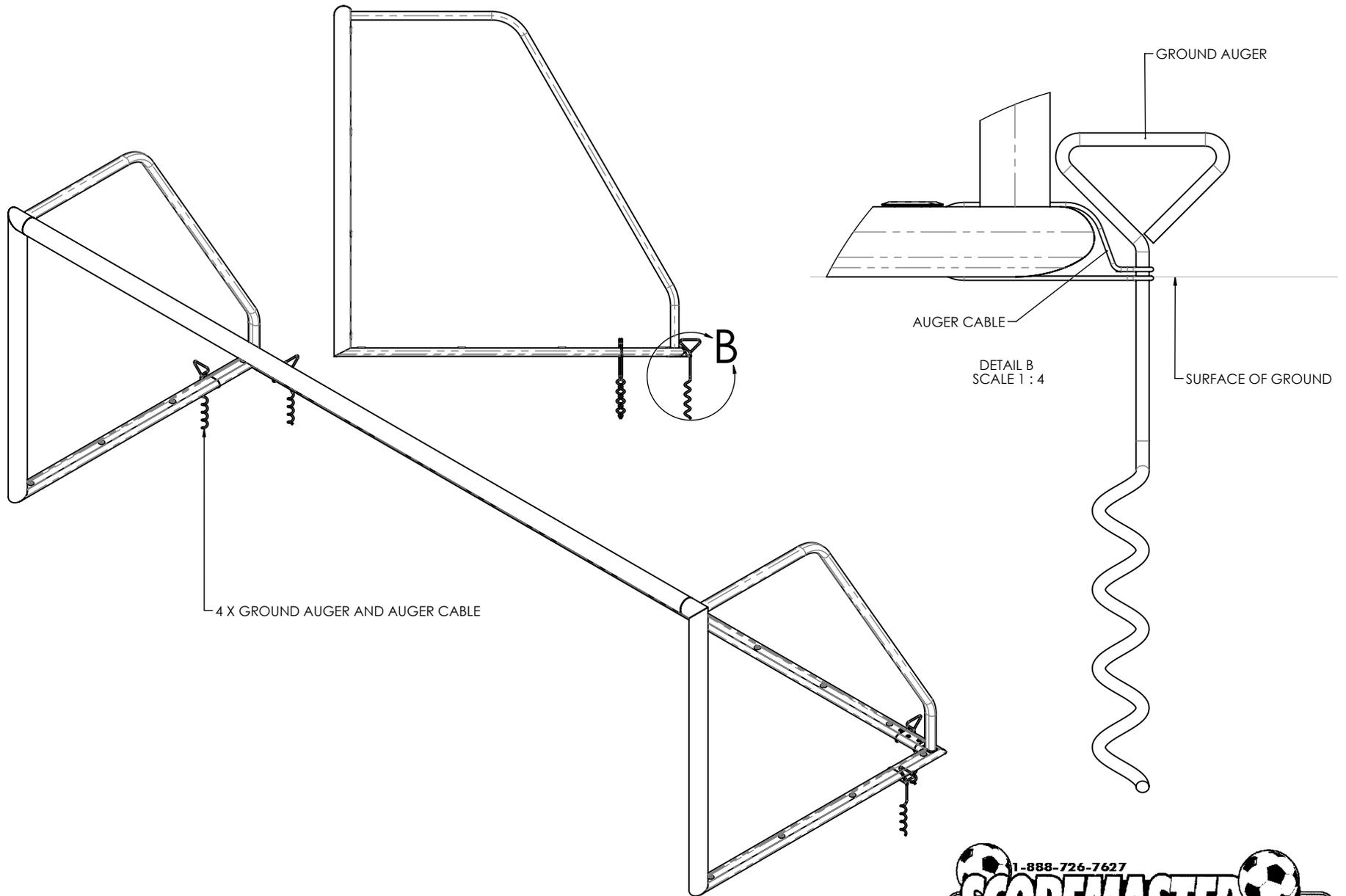


FIGURE 2
GROUND AUGER STYLE ANCHOR



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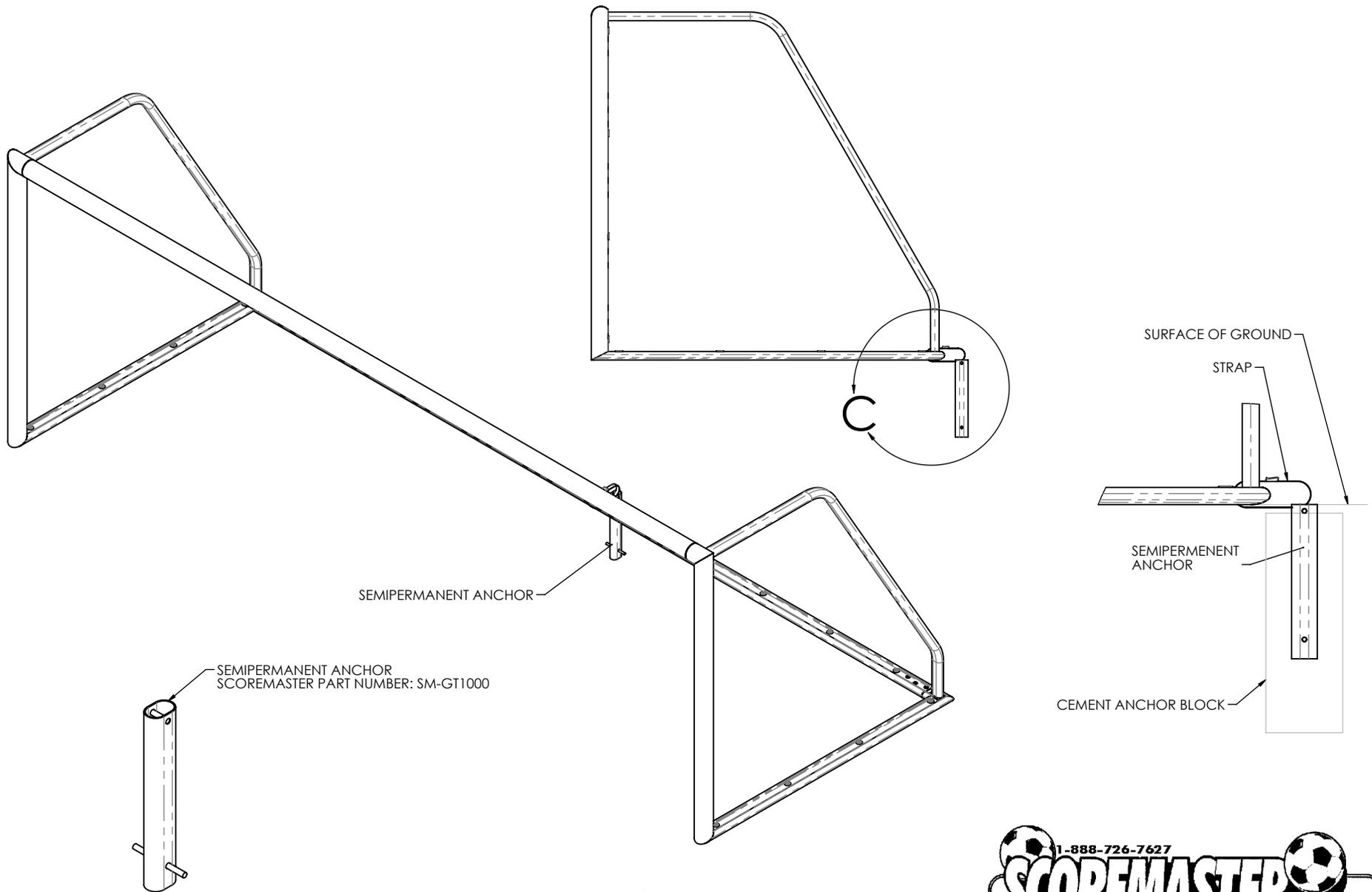


FIGURE 3
SEMIPERMANENT STYLE ANCHOR



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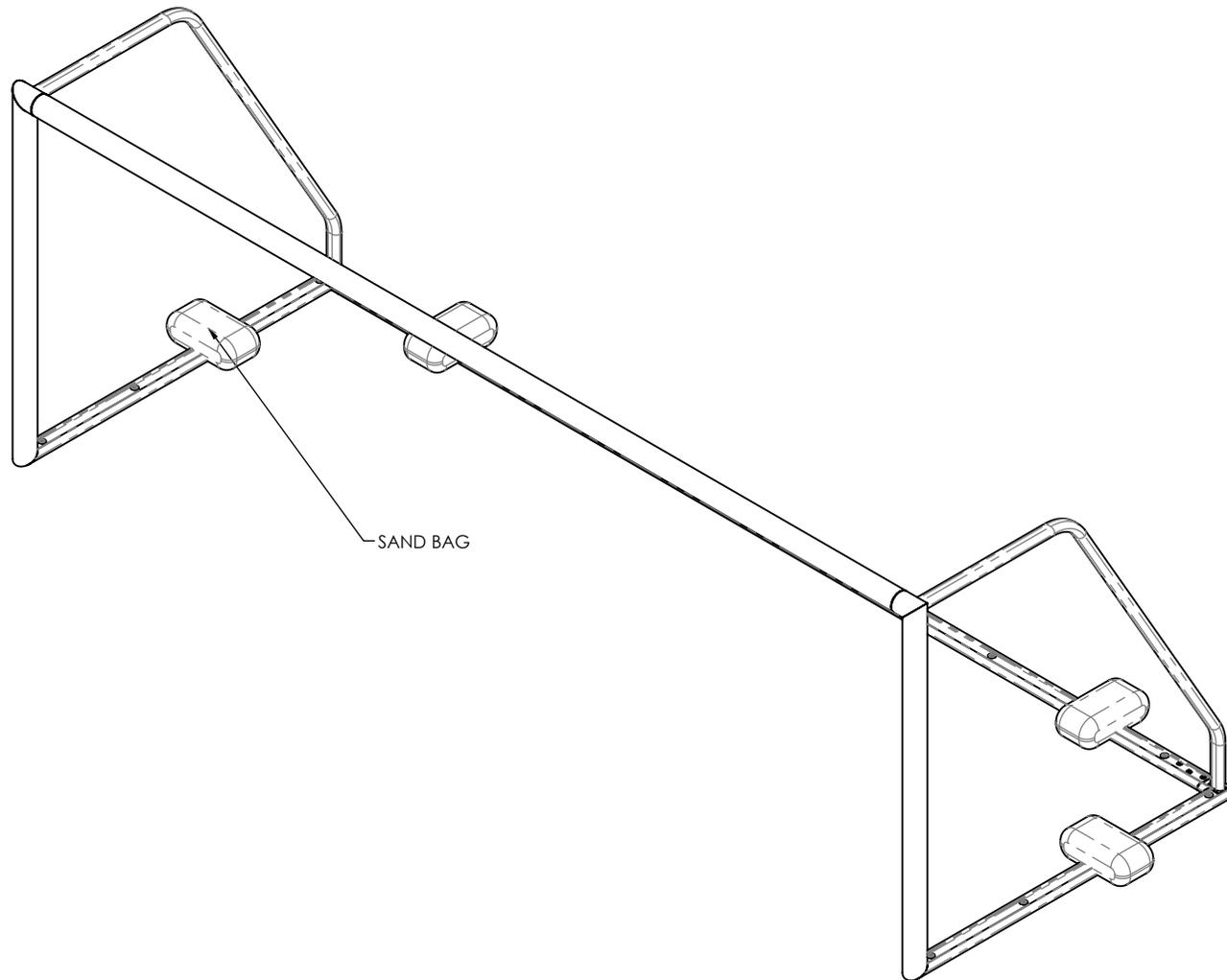


FIGURE 4
SANDBAG/COUNTERWEIGHT STYLE ANCHOR



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